



Data sheet for Metric Broaching Studs

Thread Pitch	D +/- 0.25	T Max	K +/- 0.13	T Body Height +/- 0.13	Hole Size + 0.08 - 0.00	Min distance to edge of sheet	Min Sheet Thickness	Length L +/- 0.25					
M3 x 0.50	4.58	2.30	0.51	1.50	3.00	3.80	1.50	6	8	10	12	15	18
M4 x 0.70	5.74	2.30	0.51	1.50	4.20	5.10	1.50	-	8	10	12	15	18
M5 x 0.80	6.60	2.30	0.51	2.00	5.00	5.30	1.50	-	-	-	-	15	18

**Finishes**

Electro Plated Bright Tin

**Material**

Phosphor Bronze

**Material hardness limitations for Broaching Nuts**

Maximum hardness of material : 55 HRB

